



## Installation instructions

Akrapovič Exhaust System:  
**Carbon fiber Tail Pipe set**  
for the  
**BMW X6** (type E71)





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**Congratulations on purchasing an Akrapovič exhaust system. Please read the entire installation manual prior to undertaking any activities related to installation of your new Akrapovič exhaust system. In case you do not fully understand the manual or any of its parts, please contact your authorized dealer!**

**This product should be installed by someone with sufficient knowledge of exhaust systems and their installation, and appropriate hand or power tools. If you are not qualified for this work, please utilize a certified mechanic for installation. By installing Your Akrapovič exhaust system, you indicate that you have read the installation manual in its entirety and you agree with the terms stated herein.**

**It is your responsibility to follow all installation instruction guidelines supplied with the Akrapovič exhaust system and undertake all necessary safety precautions. Akrapovič d.d. assumes no responsibility for damages occurring from misuse, abuse, improper installation, improper operation, lack of responsible care, or all previously stated reasons resulting from incompatibility with other manufacturer's products and/or systems.**

## **IMPORTANT INFORMATION**

### **Exclusion of Certain Liability**

1. The manufacturer, importer or dealer shall not be liable for any incidental damage including personal injury or any other damages caused by improper installation or operation of the Akrapovič exhaust system. When installing the Akrapovič exhaust system be careful that the exhaust system does not touch other parts sensitive to high temperature.
2. Akrapovič makes no representation or warranties with regard to damage caused by the improper installation, use and maintenance of the Akrapovič exhaust system. The warranty is limited to defects recognized by our technical department and due to normal use, and excludes items subject to normal wear (gaskets and damping wool). The guarantee is void in case of accident, modification, improper or competition use.
3. Do not attempt to install the Akrapovič exhaust system on a vehicle model for which it was not made or tested by Akrapovič.
4. When the exhaust system gets very hot during operation, be careful not to burn yourself on the exhaust system or parts which are in direct contact with it, even when the engine is not running. Also protect other people, especially children, from the injuries mentioned above.

1. In some cases Akrapovič exhaust system kits contain chemical products (ceramic anti-seizing grease; bolt sealant). Handle with care, do not inhale or swallow. Avoid excessive contact with skin, eyes or mucous membranes. Keep out of reach of children.
2. Technical specifications of Akrapovič exhaust systems and related products are subject to change without notice.
3. Before removing the original exhaust system from your vehicle, please compare the parts you received with the list of materials provided in the installation manual in order to assure that you have all the parts necessary for the installation of your new Akrapovič exhaust system.
4. Although this manual consists of instructions for installation in written form, as well as photographs and pictures representing individual steps of the installation, please note that the photographs and pictures are symbolic and are intended for representation of general overview only. The photographs and pictures contained herein should serve as a guideline only and actual installation of the exhaust system may not correspond with the photographs and pictures entirely.
5. The process of uninstalling the original exhaust system may vary depending on the existing exhaust system. Please follow the original exhaust system manufacturer's instructions for uninstalling the original exhaust system.

### **Trademarks**

The Akrapovič Exhaust System Technology logo is a registered trademark of Akrapovič d.d.

### **Akrapovič website**

Information about Akrapovič exhaust systems and related products is available on the Akrapovič website at:

**<http://www.akrapovic.com/>**

### **Copyright**

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## Symbols

The following symbols are used throughout these installation instructions:



**TOOLS REQUIRED**



**TIGHTENING TORQUE**



**INSTALLATION TIP**



**CAUTION OR WARNING**



**USE BOLT SEALANT;** Apply 3 to 4 small drops of bolt sealant onto the cleaned and degreased threads before tightening the bolts. **WARNING! Avoid contact with skin, eyes and mucous membranes. Do not inhale fumes. Keep out of the reach of children.**



**USE ANTI-SEIZE LEAD-FREE COPPER PASTE** (black tube); Provides trouble-free and long-lasting protection against seizing, corrosion and rusting of bolts, threaded ends, nuts, joints, etc. Also protects against vibration, wear and impact. **WARNING! Avoid eye contact. Avoid excessive skin contact. Keep out of reach of children.**



**USE ANTI-SEIZING GREASE** (white tube); Prevents seizing, corrosion and excessive wear between the titanium components of your exhaust system. **WARNING! Avoid eye contact. Avoid excessive skin contact. Keep out of reach of children.**



T-handle swivelling Torx 20 wrench  
T-handle 5mm three hexagon key wrench



**BEFORE INSTALLING, CHECK THE SCHEMATIC OF THE EXHAUST SYSTEM!**



**IF ANY ITEMS IN THE AKRAPOVIČ EXHAUST SYSTEM PACKAGE ARE MISSING, PLEASE CONTACT YOUR AUTHORIZED DEALER. KEEP THE SCHEMATIC FOR FUTURE REFERENCE.**



**THESE INSTALLATION INSTRUCTIONS MUST BE READ CAREFULLY IN ORDER TO ENSURE PROPER INSTALLATION AND OPERATION OF THE AKRAPOVIČ EXHAUST SYSTEM.**



**THE EXHAUST SYSTEM CAN BE EXTREMELY HOT. ALLOW THE EXHAUST AND ENGINE TO COOL DOWN BEFORE BEGINNING INSTALLATION.**



**WE ADVISE YOU TO LEAVE INSTALLATION TO A QUALIFIED SERVICEMAN. IMPROPER INSTALLATION MAY RESULT IN A SHORTER LIFETIME OF THE EXHAUST SYSTEM AND/OR DAMAGE TO THE VEHICLE.**

### REMOVAL OF STOCK TAIL PIPES:

1. Unscrew the stock tail pipes' bolts and remove them off the vehicle (Figure 1, 2).

**!** **WARNING:** make sure, that you don't damage any part of the vehicle or injure yourself during removal of tail pipes!

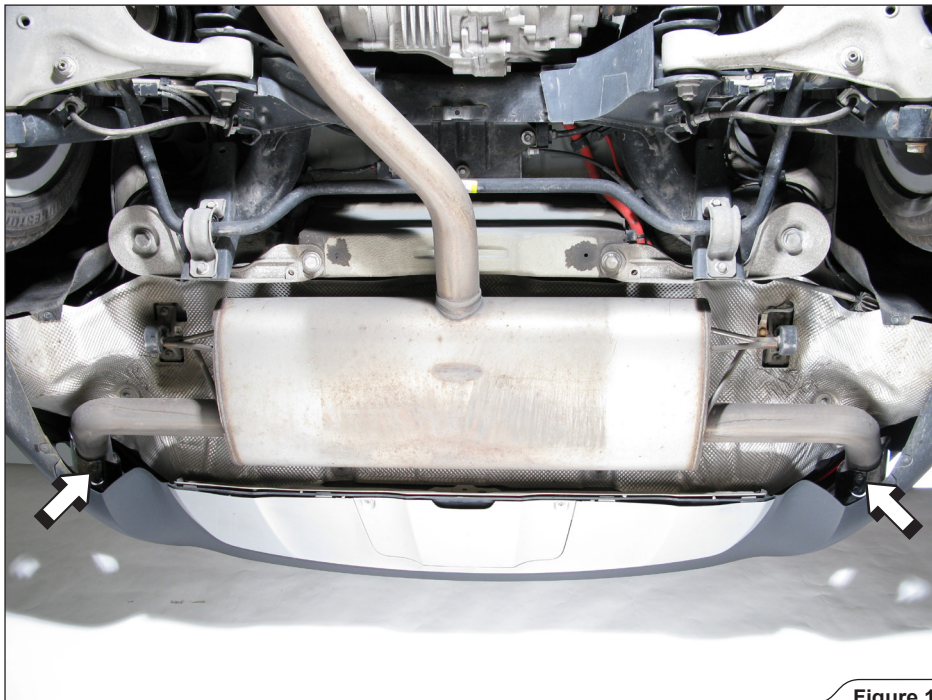


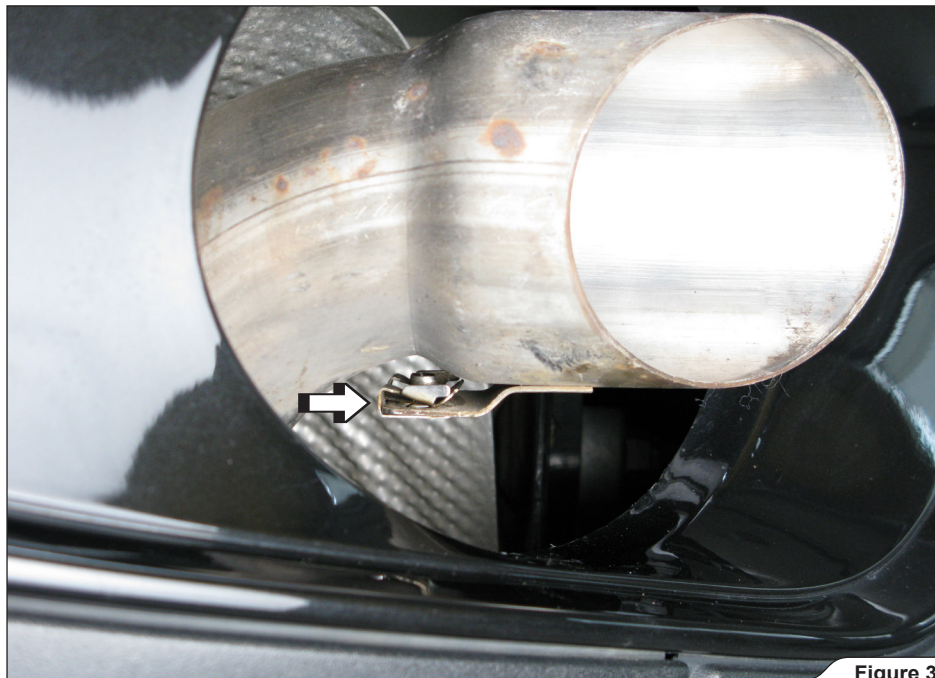
Figure 1



Figure 2

## **INSTALLATION OF THE AKRAPOVIČ TAIL PIPE SET:**

1. **For X6 types with welded Tail pipe brackets only:** replace the marked stock press-on nut with new one from Akrapovič fitting kit on both exhaust outlets (**Figure 3**).



**Figure 3**

2. For X6 types with welded Tail pipe brackets only: slide the Akrapovič Tail Pipes **all the way** onto exhaust outlets - be aware of the tight fit between Tail Pipe ring and exhaust outlets (**Figure 4**).
- ! **WARNING:** make sure, that you install the TP-BME71CL Tail Pipe on the left side and TP-BME71CR on the right side of the vehicle!
- ! **WARNING:** make sure, that there is **NO gap** at the marked edge between exhaust outlets and Tail Pipes (**Figure 4**)!

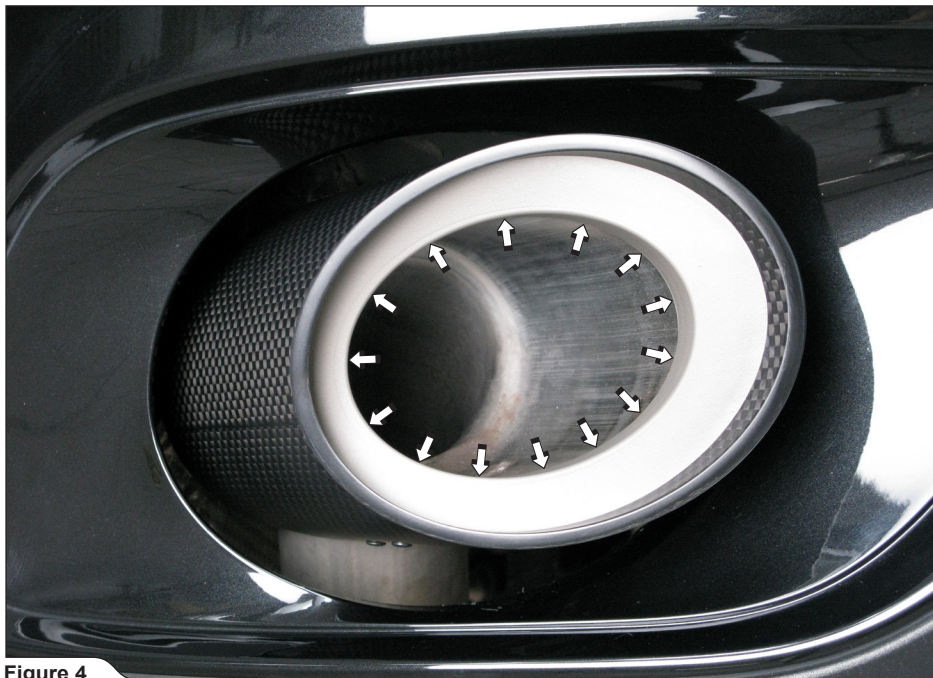
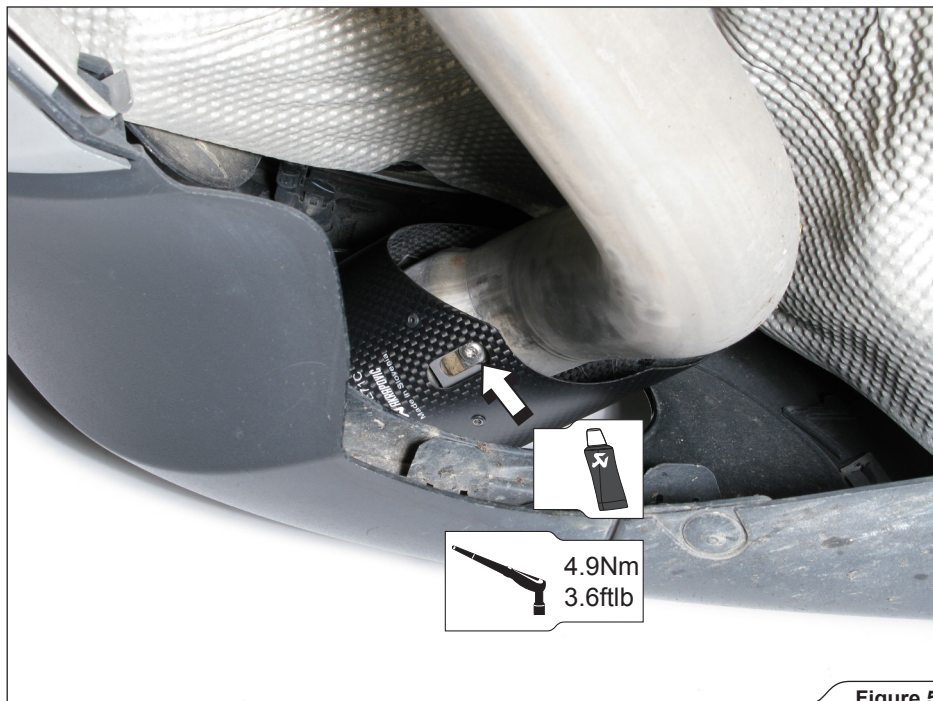


Figure 4

3. **For X6 types with welded Tail pipe brackets only:** tighten the Tail Pipes on both sides of the vehicle, using M5x10mm bolts from Akrapovič fitting kit (**Figure 5**).

**!** **WARNING:** use anti-seize copper paste on bolts' threads!



**Figure 5**

4. For X6 types without Tail pipe brackets only: unscrew the clamps' bolts and slide the press-on nuts onto the clamps' brackets (Figure 6).

! **WARNING:** use anti-seize copper paste on clamp bolts' threads!



Figure 6

5. **For X6 types without Tail pipe brackets only:** assemble the clamps onto the exhaust outlets and hand tighten the clamps' bolts (**left side: Figure 7 ; right side: Figure 8**).

**!** **WARNING:** hand tighten the clamp bolts' only!



**Figure 7**



Figure 8

6. **For X6 types with welded Tail pipe brackets only:** slide the Akrapovič Tail Pipes **all the way** onto exhaust outlets - be aware of the tight fit between Tail Pipe ring and exhaust outlets (**Figure 9**).  
**!** **WARNING:** make sure, that you install the TP-BME71CL Tail Pipe on the left side and TP-BME71CR on the right side of the vehicle!  
**!** **WARNING:** make sure, that there is **NO gap** at the marked edge between exhaust outlets and Tail Pipes (**Figure 9**)!

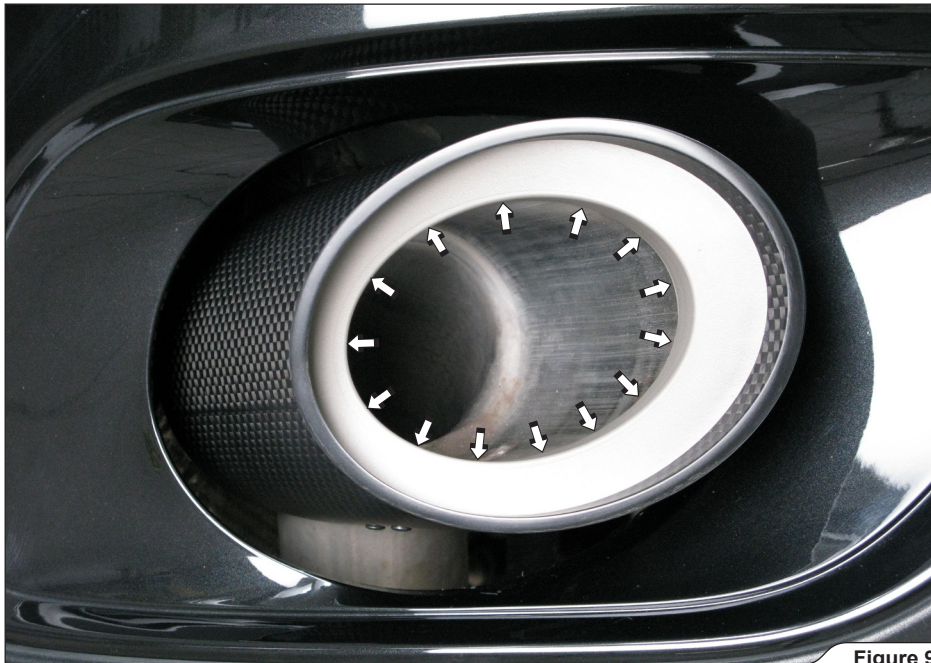


Figure 9

7. **For X6 types without Tail pipe brackets only:** rotate both clamps in such a way, that you can bolt the Tail Pipes onto them (Figure 10).



Figure 10

8. **For X6 types without Tail pipe brackets only:** tighten the Tail Pipe and clamps' bolts to a specified torques on both sides of the vehicle (**Figure 11**).

**!** **WARNING:** use anti-seize copper paste on Tail Pipe bolts' threads!

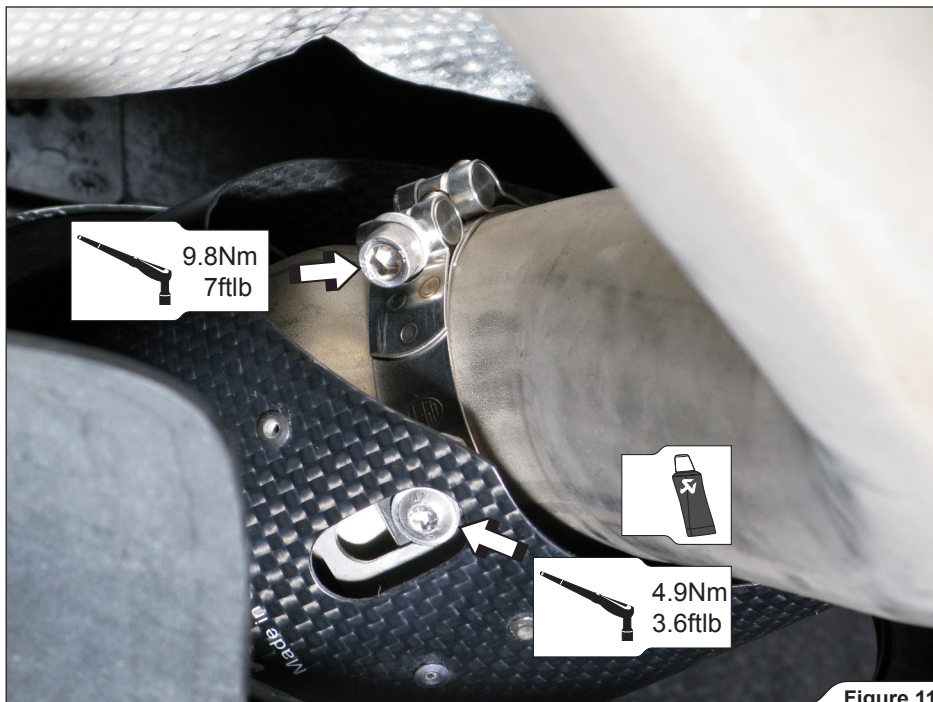


Figure 11

## Final installation:

- ! **WARNING: check vehicle manufacturer manual for tightening torques (for dismantled stock parts)!**
- ! **WARNING: make sure all the nuts and bolts are sufficiently tightened. In case the exhaust system touches the cowling or other parts, repeat the adjustment of the exhaust system or contact your authorized dealer.**

## **MAINTENANCE OF THE AKRAPOVIČ EXHAUST SYSTEM:**

1. Clean the titanium exhaust components with a multi-purpose spray lubricant (WD-40 or equivalent), carbon fiber exhaust components with soft and dry cloth and stainless steel components with soft cloth sprayed with contact cleaner, then wipe with soft and dry cloth. A change in the color of the exhaust system is normal due to high temperatures.
2. Periodically make sure all the bolts and springs are sufficiently tight.

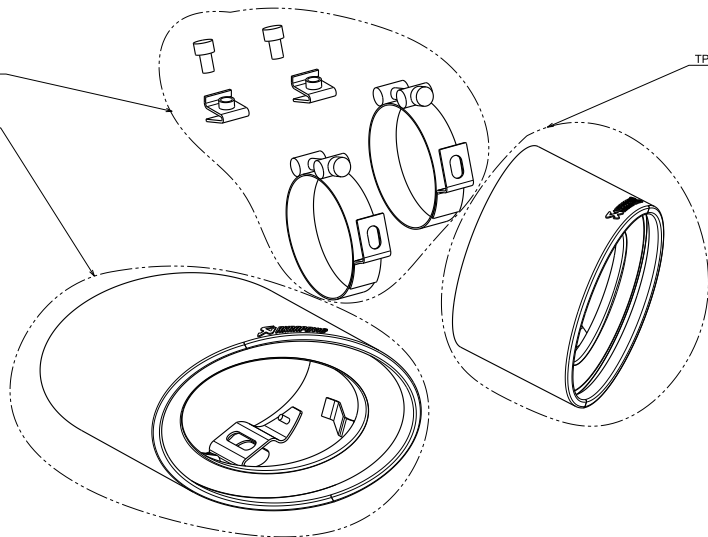
- ! **WARNING: clean all exhaust components before the first start of the engine or the stains will burn onto the surfaces!**
- ! **IT IS NORMAL IF WHITE SMOKE COMES OUT OF THE MUFFLER ON FIRST OPERATION.**
- ! **DO NOT STAND BEHIND THE MUFFLER ON FIRST OPERATION.**
- ! **DO NOT USE AUTOMOTIVE WHEEL CLEANERS OR ANY CLEANING PRODUCTS WHICH CONTAIN ACIDIC ADDITIVES TO CLEAN AKRAPOVIČ EXHAUST SYSTEMS.**

**BMW X6 (E71) 3.0i, 3.5i, 3.0d, 3.5d Carbon fiber Tail-pipe set**  
Product code: TP-BME71C

FITTING SET  
P-HF510

TP-BME71CL

TP-BME71CR

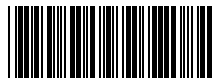








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